



Standard Test Method for Total Chlorine in Coal by the Oxygen Bomb Combustion/Ion Selective Electrode Method¹

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1. Scope*

1.1 This test method covers the analysis of total chlorine in coal.

1.2 *Units*—The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D121 Terminology of Coal and Coke

D1193 Specification for Reagent Water

D3173 Test Method for Moisture in the Analysis Sample of Coal and Coke

D3180 Practice for Calculating Coal and Coke Analyses from As-Determined to Different Bases

E144 Practice for Safe Use of Oxygen Combustion Bombs

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

3. Terminology

3.1 For definitions of terms used in this test method, refer to Terminology D121.

4. Summary of Test Method

4.1 Total chlorine is determined in this method by combusting a weighed sample in an oxygen bomb with dilute base adsorbing the chlorine vapors. The bomb is rinsed into a beaker

¹ This test method is under the jurisdiction of ASTM Committee D05 on Coal and Coke and is the direct responsibility of Subcommittee D05.21 on Methods of Analysis.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

with water and following the addition of an ionic strength adjuster, the chloride is determined by ion-selective electrode.

5. Significance and Use

5.1 The purpose of this test method is to measure the total chlorine content of coal. The chlorine content of coals may be useful in the evaluation of slagging problems, corrosion in engineering processes, and in the total analysis of coal and coke. When coal samples are combusted in accordance with this method, the chlorine is quantitatively retained and is representative of the total chlorine content of the whole coal.

6. Apparatus

6.1 *Combustion Bomb*, constructed of materials that are not affected by the combustion process or products. The bomb must be designed so that all liquid combustion products can be quantitatively recovered by washing the inner surfaces. There must be no gas leakage during the test. The bomb must be capable of withstanding a hydrostatic-pressure test to approximately 20 MPa at room temperature without stressing any part beyond its elastic limit.

6.2 *Water Bath*—A container large enough to hold the combustion bomb and enough cooling water to dissipate the heat generated during the combustion process. The container shall be designed to allow a constant flow of water around the combustion bomb.

6.3 *Combustion Crucibles*—Samples shall be burned in an open crucible of platinum, quartz, or acceptable base-metal alloy.

6.4 *Firing Wire*, 100-mm, nickel-chromium alloy, No. 34B & S gage, or platinum, No. 34 or No. 38B & S gage.

6.5 *Firing Circuit*—A 6 to 16-V alternating or direct current is required for ignition purposes with an ammeter or pilot light in the circuit to indicate when current is flowing. A step-down transformer connected to an alternating-current lighting circuit or batteries can be used. (**Warning**—The ignition circuit switch shall be of the momentary double-contact type, normally open, except when held closed by the operator. The switch should be depressed only long enough to fire the charge.)

6.6 *Balance*, analytical, with a sensitivity of 0.1 mg.

*A Summary of Changes section appears at the end of this standard

6.7 *Specific-Ion Meter*—A pH meter with an expandable millivolt scale, specific-ion meter, sensitive to 0.1 mV, suitable for method of standard addition determinations.³

6.8 *Electrodes*, chloride-sensing, with the appropriate reference-type electrode as recommended by the manufacturer.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

7.2 *Purity of Water*, deionized, high-purity, low-specific conductivity, Type II reagent water as defined in Specification **D1193**.

7.3 *Ionic Strength Adjuster Solution (5M NaNO₃)*—Dissolve 42.5 g of sodium nitrate in 100 mL water.

7.4 *Sodium Carbonate Solution(Na₂CO₃) (2 %)*—Dissolve 2.0 g of sodium carbonate in 100 mL water.

7.5 *Chloride, Standard Stock Solution (1000 µg/mL)*—Dissolve 1.6486 g of sodium chloride (NaCl) in water and dilute to 1 L. The NaCl should be dried for 1 h at 105°C and cooled to room temperature in a desiccator before weighing.

7.6 *Chloride, Standard Stock Solution (100 µg/mL)*—Dilute 10.0 mL of chloride stock solution to 100 mL in a volumetric flask with water.

7.7 *Oxygen*, free of combustible matter and guaranteed to be 99.99 % pure.

8. Sample

8.1 A convenient sample is the air-dried coal that must be pulverized to pass a No. 60 (250-µm) sieve.

8.2 A separate portion of the analysis sample shall be analyzed simultaneously for moisture content in accordance with Test Method **D3173** if calculation to other than the as-determined basis is desired.

9. Procedure for Bomb Combustion

9.1 Thoroughly mix the analysis sample of coal. Carefully weigh approximately 1g ± 0.1 mg into a previously ignited crucible in which it is to be combusted.

9.1.1 For samples in excess of 5 % sulfur, the mass of coal must be reduced to 0.5 ± 0.1 g to ensure that all the acidic vapors produced in the combustion process are quantitatively retained in solution.

9.2 Transfer 5 mL of 2 % Na₂CO₃ solution into the combustion bomb. Attach the fuse wire to the bomb electrodes. Place the crucible with the sample into the electrode support of the bomb, and insert the fuse wire so that it just touches the surface of the sample.

9.3 Assemble the bomb in the normal manner and charge it with oxygen to a pressure between 2.0 to 3.0 MPa. If the oxygen should exceed the specified pressure, do not proceed with the combustion. In this case, detach the filling connection, exhaust the bomb in the usual manner, and discard the sample. (**Warning**—The following precautions are recommended for safe operations in the use of the oxygen combustion bomb. Additional precautions are given in Recommended Practice **E144**, for use of oxygen combustion bombs.)

9.3.1 The weight of coal sample and the pressure of the oxygen admitted to the bomb must not exceed the bomb manufacturer's recommendation.

9.3.2 Inspect the bomb parts carefully after each use. Frequently check the threads on the main closure for wear. Replace the cracked or significantly worn parts. Return the bomb to the manufacturer occasionally for inspection and possibly proof testing.

9.3.3 The oxygen supply cylinder should be equipped with an approved type of safety device, such as a reducing valve, in addition to the needle valve and pressure gage used in regulating the oxygen feed to the bomb. Valves, gages, and gaskets must meet industry safety code. Suitable reducing valves and adaptors for approximately 3.0 to 5.0-MPa discharge pressure are obtainable from commercial sources of compressed-gas equipment. Check the pressure gage periodically for accuracy.

9.3.4 During ignition of a sample, the operator must not permit any portion of his body to extend over the combustion bomb or its container.

9.3.5 Exercise extreme caution when combustion aids are employed so as not to exceed the bomb manufacturer's recommendations and to avoid damage to the bomb.

9.3.6 Admit oxygen slowly into the bomb to avoid blowing powdered material from the crucible.

9.3.7 Do not fire the bomb if it has been filled to greater 3.0 MPa pressure with oxygen, if the bomb has been dropped or turned over after loading, or if there is evidence of a gas leak when the bomb is submerged in the water bath.

9.4 Place the bomb in a cooling water bath, with water moving. Attach the ignition wires from the firing circuits, and ignite the sample. Allow the bomb to remain in the cooling vapor for 15 min to allow cooling and absorption of soluble vapors within the bomb.

9.5 Remove the bomb and release the pressure at a uniform rate, such that the operation will require not less than 2 min. Examine the bomb interior and discard the test if unburned or sooty deposits are found.

9.6 Thoroughly rinse the bomb, electrodes, and crucible into a 100-mL graduated cylinder with several small washings of water, keeping the volume below 90 mL.

³ Midgley, D., and Torrance, K., *Potentiometric Water Analysis*, John Wiley and Sons, 1978.

⁴ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmaceutical Convention, Inc. (USPC), Rockville, MD.